

# HANDY-FLO® 6

- Provides strong and ductile brazed connections
- Economical Option



Handy Flo 6 is a copper/phosphorous/silver brazing alloy for joining copper-to-copper without flux. The alloy is self-fluxing on copper by virtue of its phosphorous content. With copper based alloys, such as brass or bronze, the joints should be fluxed with Ultra® Flux. Handy Flo 6 should not be used on nickel-based or ferrous alloys.

Handy Flo 6 can be used on:



REFRIGERATION  
UNITS



AIR  
CONDITIONING



ELECTRICAL  
CONDUCTORS



COPPER AND  
BRASS PIPE  
FITTINGS

OTHER COPPER  
AND BRASS TYPE  
EQUIPMENT

## AVAILABLE OPTIONS

Part Number	Description	Package Size
95120	.125" x .050" x 20"	28 rods per tube
95131	.125" x .050" x 20"	25lb. carton

## SPECIFICATIONS

Nominal Chemical Composition	
Silver	6%
Phosphorous	6%
Copper	88%

Physical Properties	
Melting Point (Solidus)	1190° F (645° C)
Flow Point*	1300° F (705° C)
Brazing Temperature Range	1300° F - 1500° F (705° C - 815° C)

\*The true liquidus of this alloy is 1460° F (795° C). The alloy will flow freely and make strong joints at 1300° F (705° C).

MADE IN USA



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