

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Trade name : HANDY FLO 411
Product code : 83-411

1.2. Recommended use and restrictions on use

Recommended use : Binders for metal brazing

1.3. Supplier

Lucas-Milhaupt, Inc.
5656 South Pennsylvania Ave.
Cudahy, WI 53110 - USA
T (414)-769-6000
LM_SDSinfo@lucasmilhaupt.com - www.Lucasmilhaupt.com

1.4. Emergency telephone number

Emergency number : CHEMTREC within the USA and Canada: 1-800-424-9300
CHEMTREC outside the USA and Canada +1 701-741-5970

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS-US classification

Not classified

2.2. GHS Label elements, including precautionary statements

GHS-US labelling

No labelling applicable

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
SODIUM HYDROXIDE 10 %	(CAS-No.) 1310-73-2	6.46

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a physician immediately.
First-aid measures after skin contact : Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately. Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse. Immediately call a POISON CENTER/doctor.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately. Get medical advice/attention.
First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately. Immediately call a POISON CENTER/doctor.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction. May cause moderate irritation. Repeated exposure may cause skin dryness or cracking.
Symptoms/effects after eye contact : Serious damage to eyes. May cause eye irritation.

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Symptoms/effects after ingestion : Burns.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Dry powder. Water spray. Foam. Carbon dioxide.

Unsuitable extinguishing media : Water.

5.2. Specific hazards arising from the chemical

Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Floors, walls and other surfaces in the hazard area must be cleaned regularly.

Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool. Store locked up. Store in corrosive resistant container with a resistant inner liner. Keep only in original container. Store in a closed container.

Incompatible materials : Metals.

Storage area : Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

SODIUM HYDROXIDE 10 % (1310-73-2)		
ACGIH	ACGIH Ceiling (mg/m ³)	2 mg/m ³
OSHA	OSHA PEL (TWA) (mg/m ³)	2 mg/m ³
IDLH	US IDLH (mg/m ³)	10 mg/m ³
NIOSH	NIOSH REL (ceiling) (mg/m ³)	2 mg/m ³

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8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Hand protection:

Protective gloves

Eye protection:

Safety glasses. Chemical goggles or face shield

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. [In case of inadequate ventilation] wear respiratory protection.

Other information:

Do not eat, drink or smoke when using this product.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Colorless liquid.
Colour	: No data available
Odour	: No data available
Odour threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

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10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Strong acids. Oxidizing agent. metals.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

SODIUM HYDROXIDE 10 % (1310-73-2)	
LD50 dermal rabbit	1350 mg/kg
ATE US (dermal)	1350 mg/kg bodyweight

Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Not classified

Respiratory or skin sensitisation : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

Specific target organ toxicity (single exposure) : Not classified

Specific target organ toxicity (repeated exposure) : Not classified

Aspiration hazard : Not classified

Symptoms/effects after skin contact : Burns. May cause an allergic skin reaction. May cause moderate irritation. Repeated exposure may cause skin dryness or cracking.

Symptoms/effects after eye contact : Serious damage to eyes. May cause eye irritation.

Symptoms/effects after ingestion : Burns.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment. Before neutralisation, the product may represent a danger to aquatic organisms.

SODIUM HYDROXIDE 10 % (1310-73-2)	
LC50 fish 1	45.4 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

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SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not applicable

Transportation of Dangerous Goods

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

SODIUM HYDROXIDE 10 % (1310-73-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

CERCLA RQ	1000 lb
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15.2. International regulations

SODIUM HYDROXIDE 10 % (1310-73-2)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

SODIUM HYDROXIDE 10 % (1310-73-2)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

SDS US (GHS HazCom 2012)

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