SECTION 1: Identification

1.1. Identification
Product form: Mixture
Trade name: Handy Flux HI-TEMP
Product code: A00000741

1.2. Recommended use and restrictions on use
No additional information available

1.3. Supplier
Lucas-Milhaupt, Inc.
5656 South Pennsylvania Ave.
Cudahy, WI 53110 - USA
T (414)-769-6000
LM_SDSinfo@lucasmilhaupt.com - www.Lucasmilhaupt.com

1.4. Emergency telephone number
Emergency number: CHEMTREC within the USA and Canada: 1-800-424-9300
CHEMTREC outside the USA and Canada +1 701-741-5970

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification
Acute toxicity (oral), H302 Harmful if swallowed.
Category 4
Full text of H statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labelling
Hazard pictograms (GHS US):

Signal word (GHS US): Warning
Hazard statements (GHS US): H302 - Harmful if swallowed.
Precautionary statements (GHS US):
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P301+P312 - If swallowed: Call a poison center/doctor if you feel unwell.
P330 - Rinse mouth.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification
No additional information available

2.4. Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures

<table>
<thead>
<tr>
<th>Name</th>
<th>Product identifier</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium fluoride (K(HF2))</td>
<td>(CAS-No.) 7789-29-9</td>
<td>5 - 15</td>
</tr>
</tbody>
</table>
Handy Flux HI-TEMP
Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of hazard classes and H-statements: see section 16

**SECTION 4: First-aid measures**

4.1. Description of first aid measures

First-aid measures general: Call a physician immediately.
First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion: Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact: Burns.
Symptoms/effects after eye contact: Serious damage to eyes.
Symptoms/effects after ingestion: Burns.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

**SECTION 5: Fire-fighting measures**

5.1. Suitable (and unsuitable) extinguishing media

Unsuitable extinguishing media: Water.

5.2. Specific hazards arising from the chemical

Reactivity: The product is non-reactive under normal conditions of use, storage and transport.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

**SECTION 6: Accidental release measures**

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures: Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Mechanically recover the product.
Other information: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

**SECTION 7: Handling and storage**

7.1. Precautions for safe handling

Precautions for safe handling: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.
Hygiene measures: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store locked up. Store in a well-ventilated place. Keep cool.
Handy Flux HI-TEMP
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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Substance</th>
<th>Control parameters</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium fluoride (K(HF2)) (7789-29-9)</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

8.2. Appropriate engineering controls

Appropriate engineering controls: Ensure good ventilation of the work station.

Environmental exposure controls: Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:
Protective gloves

Eye protection:
Safety glasses

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Colour</td>
<td>No data available</td>
</tr>
<tr>
<td>Odour</td>
<td>No data available</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Boiling point</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Relative evaporation rate (butylacetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Non flammable</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapour density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Solubility</td>
<td>No data available</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>No data available</td>
</tr>
</tbody>
</table>

9.2. Other information

No additional information available
SECTION 10: Stability and reactivity

10.1. Reactivity
The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability
Stable under normal conditions.

10.3. Possibility of hazardous reactions
No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid
None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials
No additional information available

10.6. Hazardous decomposition products
Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity (oral) : Oral: Harmful if swallowed.
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

ATE US (oral) 500 mg/kg bodyweight

Potassium fluoride (K(HF2)) (7789-29-9)

<table>
<thead>
<tr>
<th>LD50 oral rat</th>
<th>160 mg/kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>ATE US (oral)</td>
<td>160 mg/kg bodyweight</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified
Viscosity, kinematic : No data available
Symptoms/effects after skin contact : Burns.
Symptoms/effects after eye contact : Serious damage to eyes.
Symptoms/effects after ingestion : Burns.

SECTION 12: Ecological information

12.1. Toxicty
Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
No additional information available
SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods: Dispose of contents/container in accordance with licensed collector’s sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Potassium fluoride (K(HF2)) (7789-29-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

Potassium fluoride (K(HF2)) (7789-29-9)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

<table>
<thead>
<tr>
<th>Component</th>
<th>State or local regulations</th>
</tr>
</thead>
<tbody>
<tr>
<td>Potassium fluoride (K(HF2))(7789-29-9)</td>
<td>U.S. - New Jersey - Right to Know Hazardous Substance List</td>
</tr>
</tbody>
</table>

SECTION 16: Other information

Full text of H-statements:

H302    Harmful if swallowed.

SDS US (GHS HazCom 2012)

Although reasonable care has been taken in the preparation of this document, we extend no warranties and make no representations as to the accuracy or completeness of the information contained therein, and assume no responsibility regarding the suitability of this information for the user's intended purposes or for the consequences of its use. Each individual should make a determination as to the suitability of the information for their particular purpose(s).

Lucas-Milhaupt, Inc.