SECTION 1: Identification

1.1. Identification
Product form : Mixture
Trade name : HANDY LIQUID FLUX
Product code : A00000700

1.2. Recommended use and restrictions on use
Recommended use : Alloys for brazing/soldering and other metallurgical processes

1.3. Supplier
Lucas-Milhaupt, Inc.
5656 South Pennsylvania Ave.
Cudahy, WI 53110 - USA
T (414)-769-6000
LM_SDSinfo@lucasmilhaupt.com - www.Lucasmilhaupt.com

1.4. Emergency telephone number
Emergency number : CHEMTREC within the USA and Canada: 1-800-424-9300
CHEMTREC outside the USA and Canada +1 701-741-5970

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture
GHS US classification
Reproductive toxicity, H361 Suspected of damaging fertility or the unborn child.
Category 2
Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements
GHS US labelling
Hazard pictograms (GHS US) :

Signal word (GHS US) : Warning
Hazard statements (GHS US) : H361 - Suspected of damaging fertility or the unborn child.
Precautionary statements (GHS US) : P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

2.3. Other hazards which do not result in classification
No additional information available

2.4. Unknown acute toxicity (GHS US)
Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances
Not applicable

3.2. Mixtures
Name    | Product Identifier  | %
-------|---------------------|---
BORAX  | (CAS-No.) 1303-96-4 | 4 - 6
SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general: IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact: Wash skin with plenty of water.
First-aid measures after eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after eye contact: Eye irritation.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Unsuitable extinguishing media: Water.

5.2. Specific hazards arising from the chemical

Reactivity: The product is non-reactive under normal conditions of use, storage and transport.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures: Only qualified personnel equipped with suitable protective equipment may intervene.

6.1.2. For emergency responders

Protective equipment: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: “Exposure controls/personal protection”.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Ensure good ventilation of the work station. Wear personal protective equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with skin and eyes.

Hygiene measures: Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Separate working clothes from town clothes. Launder separately.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a well-ventilated place. Keep cool. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters
### HANDY LIQUID FLUX
Safety Data Sheet

- **BORAX (1303-96-4)**

<table>
<thead>
<tr>
<th></th>
<th>ACGIH TWA (mg/m³)</th>
<th>ACGIH STEL (mg/m³)</th>
<th>NIOSH REL (TWA) (mg/m³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>NIOSH</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

2 mg/m³ (inhalable particulate matter)

6 mg/m³ (inhalable particulate matter)

5 mg/m³

#### 8.2. Appropriate engineering controls

- **Appropriate engineering controls**: Ensure good ventilation of the work station.
- **Environmental exposure controls**: Avoid release to the environment.

#### 8.3. Individual protection measures/Personal protective equipment

- **Hand protection**: Protective gloves
- **Eye protection**: Safety glasses
- **Skin and body protection**: Wear suitable protective clothing
- **Respiratory protection**: [In case of inadequate ventilation] wear respiratory protection.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
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<td>Colour</td>
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</tr>
<tr>
<td>Odour</td>
<td>No data available</td>
</tr>
<tr>
<td>Odour threshold</td>
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</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Freezing point</td>
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</tr>
<tr>
<td>Boiling point</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butylacetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
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</tr>
<tr>
<td>Vapour pressure</td>
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</tr>
<tr>
<td>Relative vapour density at 20 °C</td>
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</tr>
<tr>
<td>Relative density</td>
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</tr>
<tr>
<td>Solubility</td>
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</tr>
<tr>
<td>Log Pow</td>
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<tr>
<td>Auto-ignition temperature</td>
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</tr>
<tr>
<td>Decomposition temperature</td>
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<tr>
<td>Viscosity, kinematic</td>
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</tr>
<tr>
<td>Viscosity, dynamic</td>
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<tr>
<td>Explosive limits</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
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</tr>
<tr>
<td>Oxidising properties</td>
<td>No data available</td>
</tr>
</tbody>
</table>

#### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability
Stable under normal conditions.

10.3. Possibility of hazardous reactions
No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid
None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials
Alkali earth metals.

10.6. Hazardous decomposition products
Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

BORAX (1303-96-4)
LD50 oral rat 3493 mg/kg
LD50 dermal rabbit > 10000 mg/kg
LC50 inhalation rat (mg/l) > 2 mg/m³ (Exposure time: 4 h)
ATE US (oral) 3493 mg/kg bodyweight
Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Suspected of damaging fertility or the unborn child.
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified
Viscosity, kinematic : No data available
Symptoms/effects after eye contact : Eye irritation.

SECTION 12: Ecological information

12.1. Toxicity
Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

12.2. Persistence and degradability
No additional information available

12.3. Bioaccumulative potential
No additional information available

12.4. Mobility in soil
No additional information available

12.5. Other adverse effects
No additional information available
SECTION 13: Disposal considerations

13.1. Disposal methods
Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)
In accordance with DOT
Not regulated

Transportation of Dangerous Goods
Not applicable

Transport by sea
Not applicable

Air transport
Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations
BORAX (1303-96-4)
Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations
BORAX (1303-96-4)
Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

<table>
<thead>
<tr>
<th>Component</th>
<th>State or local regulations</th>
</tr>
</thead>
<tbody>
<tr>
<td>BORAX (1303-96-4)</td>
<td>U.S. - Massachusetts - Right To Know List</td>
</tr>
<tr>
<td></td>
<td>U.S. - Pennsylvania - RTK (Right to Know) List</td>
</tr>
</tbody>
</table>

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 01/23/2018

Full text of H-statements:

| H361 | Suspected of damaging fertility or the unborn child. |

SDS US (GHS HazCom 2012)

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Lucas-Milhaupt, Inc.