TRIMET® 201

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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SECTION 1: Identification

1.1. Identification

Product form : Mixture

Trade name : TRIMET® 201

Product code : A00000265

1.2. Recommended use and restrictions on use

Recommended use : Alloys for brazing/soldering and other metallurgical processes

1.3. Supplier

Lucas-Milhaupt, Inc.
5656 South Pennsylvania Ave.
Cudahy, WI 53110 - USA
T (414)-769-6000
LM_SDSinfo@lucasmilhaupt.com - www.Lucasmilhaupt.com

1.4. Emergency telephone number

Emergency number : CHEMTREC within the USA and Canada: 1-800-424-9300
CHEMTREC outside the USA and Canada +1 701-741-5970

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin sensitisation, Category 1	H317	May cause an allergic skin reaction.
Carcinogenicity, Category 1B	H350	May cause cancer.
Specific target organ toxicity — Repeated exposure, Category 1	H372	Causes damage to organs through prolonged or repeated exposure.

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US) :

Signal word (GHS US) : Danger

Hazard statements (GHS US) : H317 - May cause an allergic skin reaction.
H350 - May cause cancer.
H372 - Causes damage to organs through prolonged or repeated exposure.

Precautionary statements (GHS US) : P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P272 - Contaminated work clothing must not be allowed out of the workplace
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 - If on skin: Wash with plenty of water
P308+P313 - If exposed or concerned: Get medical advice/attention.
P314 - Get medical advice/attention if you feel unwell.
P321 - Specific treatment (see supplemental first aid instruction on this label)
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P363 - Wash contaminated clothing before reuse.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Copper	(CAS-No.) 7440-50-8	62.92 - 66.92
Silver	(CAS-No.) 7440-22-4	19.08 - 21.08
Zinc	(CAS-No.) 7440-66-6	12 - 16
Nickel	(CAS-No.) 7440-02-0	0.5 - 1.5

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention. Wash skin with plenty of water.

First-aid measures after eye contact : Rinse eyes with water as a precaution.

First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell. Rinse mouth.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : May cause an allergic skin reaction.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Dry powder. Water spray. Foam.

Unsuitable extinguishing media : Water.

5.2. Specific hazards arising from the chemical

Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Do not breathe dust/fume/gas/mist/vapours/spray. Only qualified personnel equipped with suitable protective equipment may intervene.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.

Methods for cleaning up : Mechanically recover the product. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Floors, walls and other surfaces in the hazard area must be cleaned regularly.

Hygiene measures : Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Separate working clothes from town clothes. Launder separately.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Copper (7440-50-8)		
ACGIH	ACGIH TWA (mg/m³)	0.2 mg/m³ (fume)
OSHA	OSHA PEL (TWA) (mg/m³)	0.1 mg/m³ (fume) 1 mg/m³ (dust and mist)
IDLH	US IDLH (mg/m³)	100 mg/m³ (dust, fume and mist)
NIOSH	NIOSH REL (TWA) (mg/m³)	1 mg/m³ (dust and mist) 0.1 mg/m³ (fume)

Nickel (7440-02-0)		
ACGIH	ACGIH TWA (mg/m³)	1.5 mg/m³ (inhalable particulate matter)
OSHA	OSHA PEL (TWA) (mg/m³)	1 mg/m³
IDLH	US IDLH (mg/m³)	10 mg/m³
NIOSH	NIOSH REL (TWA) (mg/m³)	0.015 mg/m³

Silver (7440-22-4)		
ACGIH	ACGIH TWA (mg/m³)	0.1 mg/m³ (dust and fume)
OSHA	OSHA PEL (TWA) (mg/m³)	0.01 mg/m³
IDLH	US IDLH (mg/m³)	10 mg/m³ (dust)
NIOSH	NIOSH REL (TWA) (mg/m³)	0.01 mg/m³ (dust)

Zinc (7440-66-6)		
ACGIH	ACGIH TWA (mg/m³)	2 mg/m³ (as ZnO)

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	:	Solid
Appearance	:	White to light yellow metallic luster, various forms.
Colour	:	No data available
Odour	:	No data available
Odour threshold	:	No data available
pH	:	No data available
Melting point	:	1435 °F
Freezing point	:	Not applicable
Boiling point	:	No data available
Flash point	:	Not applicable
Relative evaporation rate (butylacetate=1)	:	No data available
Flammability (solid, gas)	:	Non flammable.
Vapour pressure	:	No data available
Relative vapour density at 20 °C	:	No data available
Relative density	:	Not applicable
Solubility	:	No data available
Log Pow	:	No data available
Auto-ignition temperature	:	Not applicable
Decomposition temperature	:	No data available
Viscosity, kinematic	:	No data available
Viscosity, dynamic	:	No data available
Explosive limits	:	Not applicable
Explosive properties	:	No data available
Oxidising properties	:	No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	:	Not classified
Acute toxicity (dermal)	:	Not classified

Acute toxicity (inhalation) : Not classified

Nickel (7440-02-0)	
LD50 oral rat	> 9000 mg/kg
LC50 inhalation rat (mg/l)	> 10.2 mg/l (Exposure time: 1 h)

Silver (7440-22-4)	
LD50 oral rat	> 5000 mg/kg
LD50 dermal rat	> 2000 mg/kg

Zinc (7440-66-6)	
LD50 oral rat	630 mg/kg

Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Not classified

Respiratory or skin sensitisation : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : May cause cancer.

Nickel (7440-02-0)	
IARC group	2B - Possibly carcinogenic to humans
National Toxicity Program (NTP) Status	Reasonably anticipated to be Human Carcinogen
In OSHA Hazard Communication Carcinogen list	Yes

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Causes damage to organs through prolonged or repeated exposure.

Nickel (7440-02-0)	
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified

Viscosity, kinematic : No data available

Symptoms/effects after skin contact : May cause an allergic skin reaction.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Very toxic to aquatic life.

Copper (7440-50-8)	
LC50 fish 1	0.0068 - 0.0156 mg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 fish 2	< 0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])

Nickel (7440-02-0)	
LC50 fish 1	> 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 Daphnia 1	> 100 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 fish 2	1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])

Silver (7440-22-4)	
LC50 fish 1	0.00155 - 0.00293 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 1	0.00024 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 fish 2	0.0062 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through])

Zinc (7440-66-6)	
LC50 fish 1	2.16 - 3.05 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	0.139 - 0.908 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 fish 2	0.211 - 0.269 mg/l (Exposure time: 96 h - Species: Pimephales promelas [semi-static])

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not applicable

Transportation of Dangerous Goods

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Copper (7440-50-8)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	5000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm

Nickel (7440-02-0)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	100 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm

Silver (7440-22-4)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	1000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm

Zinc (7440-66-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	454 kg no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm

15.2. International regulations

Copper (7440-50-8)
Listed on the TCSI (Taiwan Chemical Substance Inventory)

Nickel (7440-02-0)
Listed on the TCSI (Taiwan Chemical Substance Inventory)

Silver (7440-22-4)
Listed on the TCSI (Taiwan Chemical Substance Inventory)

Zinc (7440-66-6)
Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

⚠ **WARNING:** This product can expose you to Nickel, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Component	**Carcinogenicity**	**Developmental toxicity**	**Reproductive toxicity male**	**Reproductive toxicity female**	**No significant risk level (NSRL)**	**Maximum allowable dose level (MADL)**
Nickel(7440-02-0)	X					

Component	**State or local regulations**
Copper(7440-50-8)	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
Nickel(7440-02-0)	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances U.S. - Pennsylvania - RTK (Right to Know) List
Silver(7440-22-4)	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List
Zinc(7440-66-6)	U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List

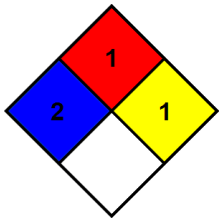
SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of H-statements:

H317	May cause an allergic skin reaction.
H350	May cause cancer.
H372	Causes damage to organs through prolonged or repeated exposure.

NFPA health hazard	:	2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.
NFPA fire hazard	:	1 - Materials that must be preheated before ignition can occur.
NFPA reactivity	:	1 - Materials that in themselves are normally stable but can become unstable at elevated temperatures and pressures.



Hazard Rating

Health	:	2 Moderate Hazard - Temporary or minor injury may occur * - Chronic (long-term) health effects may result from repeated overexposure
Flammability	:	1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
Physical	:	1 Slight Hazard - Materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors.
Personal protection	:	B B - Safety glasses, Gloves

SDS US (GHS HazCom 2012)

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