

**SECTION 1: Identification**
**1.1. Identification**

Product form : Mixture  
 Trade name : TRIMET® 385  
 Product code : A00000270

**1.2. Recommended use and restrictions on use**

Recommended use : Alloys for brazing/soldering and other metallurgical processes

**1.3. Supplier**

Lucas-Milhaupt, Inc.  
 5656 South Pennsylvania Ave.  
 Cudahy, WI 53110 - USA  
 T (414)-769-6000  
[LM\\_SDSinfo@lucasmilhaupt.com](mailto:LM_SDSinfo@lucasmilhaupt.com) - [www.Lucasmilhaupt.com](http://www.Lucasmilhaupt.com)

**1.4. Emergency telephone number**

Emergency number : CHEMTREC within the USA and Canada: 1-800-424-9300  
 CHEMTREC outside the USA and Canada +1 701-741-5970

**SECTION 2: Hazard(s) identification**
**2.1. Classification of the substance or mixture**
**GHS US classification**

|                                                                        |      |                                                                    |
|------------------------------------------------------------------------|------|--------------------------------------------------------------------|
| Skin sensitisation, category 1B                                        | H317 | May cause an allergic skin reaction.                               |
| Carcinogenicity, Category 2                                            | H351 | Suspected of causing cancer.                                       |
| Specific target organ toxicity — Single exposure, Category 3, Narcosis | H336 | May cause drowsiness or dizziness.                                 |
| Specific target organ toxicity — Repeated exposure, Category 2         | H373 | May cause damage to organs through prolonged or repeated exposure. |

Full text of H statements : see section 16

**2.2. GHS Label elements, including precautionary statements**
**GHS US labelling**

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H317 - May cause an allergic skin reaction.  
 H336 - May cause drowsiness or dizziness.  
 H351 - Suspected of causing cancer.  
 H373 - May cause damage to organs through prolonged or repeated exposure.

Precautionary statements (GHS US) : P201 - Obtain special instructions before use.  
 P202 - Do not handle until all safety precautions have been read and understood.  
 P260 - Do not breathe dust/fume/gas/mist/vapours/spray.  
 P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.  
 P271 - Use only outdoors or in a well-ventilated area.  
 P272 - Contaminated work clothing must not be allowed out of the workplace  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
 P302+P352 - If on skin: Wash with plenty of water  
 P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing  
 P308+P313 - If exposed or concerned: Get medical advice/attention.  
 P312 - Call a poison center/doctor if you feel unwell  
 P314 - Get medical advice/attention if you feel unwell.  
 P321 - Specific treatment (see supplemental first aid instruction on this label)  
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
 P363 - Wash contaminated clothing before reuse.  
 P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

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P405 - Store locked up.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

### 2.3. Other hazards which do not result in classification

No additional information available

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

| Name      | Product identifier  | %             |
|-----------|---------------------|---------------|
| Copper    | (CAS-No.) 7440-50-8 | 62.37 - 64.37 |
| Silver    | (CAS-No.) 7440-22-4 | 17.81 - 19.81 |
| Zinc      | (CAS-No.) 7440-66-6 | 10.13 - 14.13 |
| Manganese | (CAS-No.) 7439-96-5 | 2.46 - 4.46   |
| Nickel    | (CAS-No.) 7440-02-0 | 1.73 - 2.73   |

Full text of hazard classes and H-statements : see section 16

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention. Wash skin with plenty of water.  
First-aid measures after eye contact : Rinse eyes with water as a precaution.  
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell. Rinse mouth.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects : May cause drowsiness or dizziness.  
Symptoms/effects after skin contact : May cause an allergic skin reaction.

### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Dry powder. Water spray. Foam.  
Unsuitable extinguishing media : Water.

### 5.2. Specific hazards arising from the chemical

Reactivity : The product is non-reactive under normal conditions of use, storage and transport.

### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures : Do not breathe dust/fume/gas/mist/vapours/spray. Only qualified personnel equipped with suitable protective equipment may intervene.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

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### 6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.  
Methods for cleaning up : Mechanically recover the product. Notify authorities if product enters sewers or public waters.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Floors, walls and other surfaces in the hazard area must be cleaned regularly.

Hygiene measures : Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Separate working clothes from town clothes. Launder separately. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool. Keep container tightly closed.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

| Copper (7440-50-8)    |                                         |                                                                                                                |
|-----------------------|-----------------------------------------|----------------------------------------------------------------------------------------------------------------|
| ACGIH                 | ACGIH TWA (mg/m <sup>3</sup> )          | 0.2 mg/m <sup>3</sup> (fume)                                                                                   |
| OSHA                  | OSHA PEL (TWA) (mg/m <sup>3</sup> )     | 0.1 mg/m <sup>3</sup> (fume)<br>1 mg/m <sup>3</sup> (dust and mist)                                            |
| IDLH                  | US IDLH (mg/m <sup>3</sup> )            | 100 mg/m <sup>3</sup> (dust, fume and mist)                                                                    |
| NIOSH                 | NIOSH REL (TWA) (mg/m <sup>3</sup> )    | 1 mg/m <sup>3</sup> (dust and mist)<br>0.1 mg/m <sup>3</sup> (fume)                                            |
| Manganese (7439-96-5) |                                         |                                                                                                                |
| ACGIH                 | ACGIH TWA (mg/m <sup>3</sup> )          | 0.02 mg/m <sup>3</sup> (respirable particulate matter)<br>0.1 mg/m <sup>3</sup> (inhalable particulate matter) |
| OSHA                  | OSHA PEL (Ceiling) (mg/m <sup>3</sup> ) | 5 mg/m <sup>3</sup> (fume)                                                                                     |
| IDLH                  | US IDLH (mg/m <sup>3</sup> )            | 500 mg/m <sup>3</sup>                                                                                          |
| NIOSH                 | NIOSH REL (TWA) (mg/m <sup>3</sup> )    | 1 mg/m <sup>3</sup> (fume)                                                                                     |
| NIOSH                 | NIOSH REL (STEL) (mg/m <sup>3</sup> )   | 3 mg/m <sup>3</sup>                                                                                            |
| Nickel (7440-02-0)    |                                         |                                                                                                                |
| ACGIH                 | ACGIH TWA (mg/m <sup>3</sup> )          | 1.5 mg/m <sup>3</sup> (inhalable particulate matter)                                                           |
| OSHA                  | OSHA PEL (TWA) (mg/m <sup>3</sup> )     | 1 mg/m <sup>3</sup>                                                                                            |
| IDLH                  | US IDLH (mg/m <sup>3</sup> )            | 10 mg/m <sup>3</sup>                                                                                           |
| NIOSH                 | NIOSH REL (TWA) (mg/m <sup>3</sup> )    | 0.015 mg/m <sup>3</sup>                                                                                        |
| Silver (7440-22-4)    |                                         |                                                                                                                |
| ACGIH                 | ACGIH TWA (mg/m <sup>3</sup> )          | 0.1 mg/m <sup>3</sup> (dust and fume)                                                                          |
| OSHA                  | OSHA PEL (TWA) (mg/m <sup>3</sup> )     | 0.01 mg/m <sup>3</sup>                                                                                         |
| IDLH                  | US IDLH (mg/m <sup>3</sup> )            | 10 mg/m <sup>3</sup> (dust)                                                                                    |
| NIOSH                 | NIOSH REL (TWA) (mg/m <sup>3</sup> )    | 0.01 mg/m <sup>3</sup> (dust)                                                                                  |

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| Zinc (7440-66-6) |                                |                              |
|------------------|--------------------------------|------------------------------|
| ACGIH            | ACGIH TWA (mg/m <sup>3</sup> ) | 2 mg/m <sup>3</sup> (as ZnO) |

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

### 8.3. Individual protection measures/Personal protective equipment

#### Hand protection:

Protective gloves

#### Eye protection:

Safety glasses

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Solid  
Appearance : White to light yellow metallic luster, various forms.  
Colour : No data available  
Odour : No data available  
Odour threshold : No data available  
pH : No data available  
Melting point : 1292 °F  
Freezing point : Not applicable  
Boiling point : No data available  
Flash point : Not applicable  
Relative evaporation rate (butylacetate=1) : No data available  
Flammability (solid, gas) : Non flammable.  
Vapour pressure : No data available  
Relative vapour density at 20 °C : No data available  
Relative density : Not applicable  
Solubility : No data available  
Log Pow : No data available  
Auto-ignition temperature : Not applicable  
Decomposition temperature : No data available  
Viscosity, kinematic : No data available  
Viscosity, dynamic : No data available  
Explosive limits : Not applicable  
Explosive properties : No data available  
Oxidising properties : No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

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### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

| <b>Manganese (7439-96-5)</b> |                       |
|------------------------------|-----------------------|
| LD50 oral rat                | 9 g/kg                |
| ATE US (oral)                | 9000 mg/kg bodyweight |

| <b>Nickel (7440-02-0)</b>  |                                  |
|----------------------------|----------------------------------|
| LD50 oral rat              | > 9000 mg/kg                     |
| LC50 inhalation rat (mg/l) | > 10.2 mg/l (Exposure time: 1 h) |

| <b>Silver (7440-22-4)</b> |              |
|---------------------------|--------------|
| LD50 oral rat             | > 5000 mg/kg |
| LD50 dermal rat           | > 2000 mg/kg |

| <b>Zinc (7440-66-6)</b> |           |
|-------------------------|-----------|
| LD50 oral rat           | 630 mg/kg |

Skin corrosion/irritation : Not classified  
Serious eye damage/irritation : Not classified  
Respiratory or skin sensitisation : May cause an allergic skin reaction.  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Suspected of causing cancer.

| <b>Nickel (7440-02-0)</b>                    |                                               |
|----------------------------------------------|-----------------------------------------------|
| IARC group                                   | 2B - Possibly carcinogenic to humans          |
| National Toxicity Program (NTP) Status       | Reasonably anticipated to be Human Carcinogen |
| In OSHA Hazard Communication Carcinogen list | Yes                                           |

Reproductive toxicity : Not classified  
STOT-single exposure : May cause drowsiness or dizziness.

STOT-repeated exposure : May cause damage to organs through prolonged or repeated exposure.

| <b>Nickel (7440-02-0)</b> |                                                                 |
|---------------------------|-----------------------------------------------------------------|
| STOT-repeated exposure    | Causes damage to organs through prolonged or repeated exposure. |

Aspiration hazard : Not classified  
Viscosity, kinematic : No data available  
Symptoms/effects : May cause drowsiness or dizziness.  
Symptoms/effects after skin contact : May cause an allergic skin reaction.

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### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecology - general : Very toxic to aquatic life.

| <b>Copper (7440-50-8)</b> |                                                                                       |
|---------------------------|---------------------------------------------------------------------------------------|
| LC50 fish 1               | 0.0068 - 0.0156 mg/l (Exposure time: 96 h - Species: Pimephales promelas)             |
| EC50 Daphnia 1            | 0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])                     |
| LC50 fish 2               | < 0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])              |
| <b>Nickel (7440-02-0)</b> |                                                                                       |
| LC50 fish 1               | > 100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)                         |
| EC50 Daphnia 1            | > 100 mg/l (Exposure time: 48 h - Species: Daphnia magna)                             |
| LC50 fish 2               | 1.3 mg/l (Exposure time: 96 h - Species: Cyprinus carpio [semi-static])               |
| EC50 Daphnia 2            | 1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])                        |
| <b>Silver (7440-22-4)</b> |                                                                                       |
| LC50 fish 1               | 0.00155 - 0.00293 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])  |
| EC50 Daphnia 1            | 0.00024 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])                  |
| LC50 fish 2               | 0.0062 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through])       |
| <b>Zinc (7440-66-6)</b>   |                                                                                       |
| LC50 fish 1               | 2.16 - 3.05 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])  |
| EC50 Daphnia 1            | 0.139 - 0.908 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])            |
| LC50 fish 2               | 0.211 - 0.269 mg/l (Exposure time: 96 h - Species: Pimephales promelas [semi-static]) |

#### 12.2. Persistence and degradability

No additional information available

#### 12.3. Bioaccumulative potential

No additional information available

#### 12.4. Mobility in soil

No additional information available

#### 12.5. Other adverse effects

No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

### SECTION 14: Transport information

#### Department of Transportation (DOT)

In accordance with DOT

Not applicable

#### Transportation of Dangerous Goods

Not applicable

#### Transport by sea

Not applicable

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### Air transport

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### Copper (7440-50-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Subject to reporting requirements of United States SARA Section 313

|           |                                                                                                                                               |
|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------|
| CERCLA RQ | 5000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm |
|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------|

#### Manganese (7439-96-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Subject to reporting requirements of United States SARA Section 313

#### Nickel (7440-02-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Subject to reporting requirements of United States SARA Section 313

|           |                                                                                                                                              |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------------|
| CERCLA RQ | 100 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------------|

#### Silver (7440-22-4)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Subject to reporting requirements of United States SARA Section 313

|           |                                                                                                                                               |
|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------|
| CERCLA RQ | 1000 lb no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm |
|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------|

#### Zinc (7440-66-6)

Listed on the United States TSCA (Toxic Substances Control Act) inventory  
Subject to reporting requirements of United States SARA Section 313

|           |                                                                                                                                              |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------------|
| CERCLA RQ | 454 kg no reporting of releases of this hazardous substance is required if the diameter of the pieces of the solid metal released is >100 µm |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------------|

### 15.2. International regulations

#### Copper (7440-50-8)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

#### Manganese (7439-96-5)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

#### Nickel (7440-02-0)

Listed on the TCSI (Taiwan Chemical Substance Inventory)


#### Silver (7440-22-4)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

#### Zinc (7440-66-6)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

### 15.3. US State regulations

 **WARNING:** This product can expose you to Nickel, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

| Component         | Carcinogenicity | Developmental toxicity | Reproductive toxicity male | Reproductive toxicity female | No significant risk level (NSRL) | Maximum allowable dose level (MADL) |
|-------------------|-----------------|------------------------|----------------------------|------------------------------|----------------------------------|-------------------------------------|
| Nickel(7440-02-0) | X               |                        |                            |                              |                                  |                                     |

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| Component            | State or local regulations                                                                                                                                                                                                                                                                                     |
|----------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Copper(7440-50-8)    | U.S. - Massachusetts - Right To Know List<br>U.S. - New Jersey - Right to Know Hazardous Substance List<br>U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List<br>U.S. - Pennsylvania - RTK (Right to Know) List                                                                             |
| Manganese(7439-96-5) | U.S. - Massachusetts - Right To Know List<br>U.S. - New Jersey - Right to Know Hazardous Substance List<br>U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List<br>U.S. - Pennsylvania - RTK (Right to Know) List                                                                             |
| Nickel(7440-02-0)    | U.S. - Massachusetts - Right To Know List<br>U.S. - New Jersey - Right to Know Hazardous Substance List<br>U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List<br>U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances<br>U.S. - Pennsylvania - RTK (Right to Know) List |
| Silver(7440-22-4)    | U.S. - Massachusetts - Right To Know List<br>U.S. - New Jersey - Right to Know Hazardous Substance List<br>U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List<br>U.S. - Pennsylvania - RTK (Right to Know) List                                                                             |
| Zinc(7440-66-6)      | U.S. - Massachusetts - Right To Know List<br>U.S. - New Jersey - Right to Know Hazardous Substance List<br>U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List<br>U.S. - Pennsylvania - RTK (Right to Know) List                                                                             |

### SECTION 16: Other information

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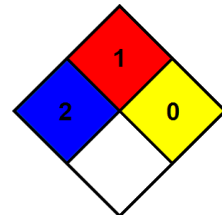
Full text of H-statements:

|      |                                                                    |
|------|--------------------------------------------------------------------|
| H317 | May cause an allergic skin reaction.                               |
| H336 | May cause drowsiness or dizziness.                                 |
| H351 | Suspected of causing cancer.                                       |
| H373 | May cause damage to organs through prolonged or repeated exposure. |

NFPA health hazard : 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

NFPA fire hazard : 1 - Materials that must be preheated before ignition can occur.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating

- Health : 2 Moderate Hazard - Temporary or minor injury may occur  
\* - Chronic (long-term) health effects may result from repeated overexposure
- Flammability : 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
- Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.
- Personal protection : B  
B - Safety glasses, Gloves

SDS US (GHS HazCom 2012)

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